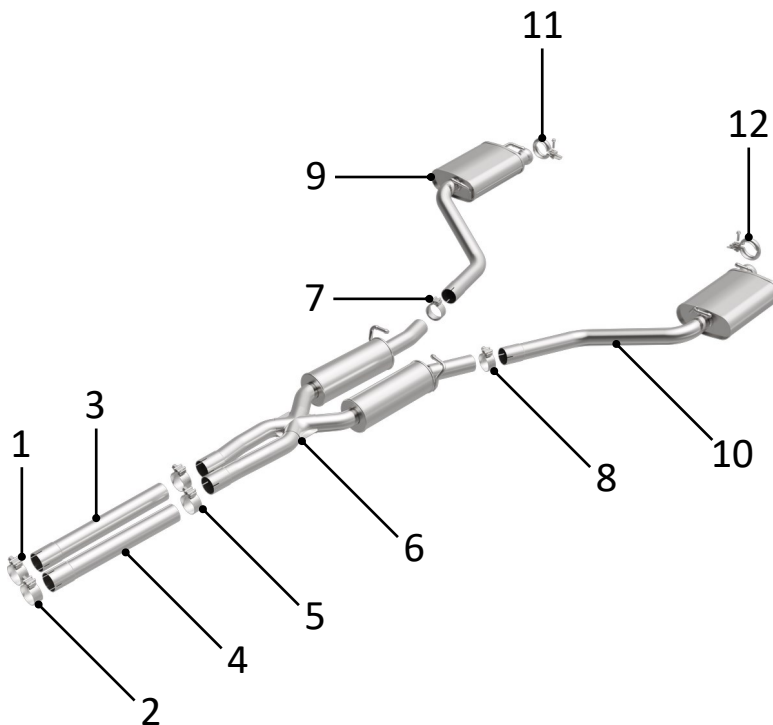


# BRExhaust™

A **MAGNAFLOW** GROUP COMPANY

## INSTALLATION INSTRUCTIONS | PART NO. 106-1004



### WARNING:

When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**STEP 1:** (Carefully read all instructions before installation) Disconnect the vehicle's battery before removal of the OEM exhaust system. This will prevent electrical accidents and will reset the computer if it applies to the vehicle. Remove existing exhaust system from the vehicle. Only remove parts that will be replaced. Clean existing flange with a wire brush to ensure proper sealing.

#### STEP 2:

Attach passenger side **[3] Inlet Pipe** to existing exhaust with supplied **[1] Clamp**.

#### STEP 3:

Attach driver side **[4] Inlet Pipe** to existing exhaust with supplied **[2] Clamp**.

#### STEP 4:

Attach **[6] Resonator Assembly** to existing isolators and passenger side **[3] Inlet Pipe** and driver side **[4] Inlet Pipe** with supplied **[5] Clamps**.

#### STEP 5:

Attach passenger side **[9] Muffler Assembly** to existing isolators and **[6] Resonator Assembly** with supplied **[7] Clamp**.

#### STEP 6:

Attach driver side **[10] Muffler Assembly** to existing isolators and **[6] Resonator Assembly** with supplied **[8] Clamp**.

#### STEP 7:

Attach existing passenger side tip to passenger side **[9] Muffler Assembly** with supplied **[11] Clamp** and existing driver side tip to driver side **[10] Muffler Assembly** with supplied **[12] Clamp**.

**STEP 9:** Ensure new exhaust is not contacting any portion of the underbody of the vehicle or drivetrain.

**STEP 10:** Tighten all clamps and bolts starting from rear of the vehicle. **(DO NOT EXCEED 30FT-LB WHEN TIGHTENING CLAMP AND CHECK ALL CLAMPS AFTER 50 MILES. RETIGHTEN IF NECESSARY)**



**BRExhaust** recommends  
professional installation  
for all products

**Technical Support: 1-800-631-7271**

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